# **UNIQUE/PERENY**

### PRO SERIES ELECTRIC HIGH FIRE KILNS MODELS FOR USE UP TO 1350°C

Rugged, extra heavy duty design for trouble free use by schools, research and industry when dependable precision is required. Proven applications are traditional ceramics, technical ceramics, aerospace components, glass, metals, and a wide range of other materials requiring uniform and reliable high temperature processing.

PRO Kilns are built to last a lifetime, a wise and economical choice, they are available in a range of standard sizes from 28 to 1020 liters. Various optional features include fan cooling and air preheating to add de-binding and sintering capability.



#### Standard Features: 1270°C, 1350°C and 1400°C Models

- Heavy duty steel shell welded and reinforced with structural steel to form a strong integral unit attractively finished with heat resistant enamel paint.
- Heat seal door construction with door jambs and hinges fabricated of steel plate with two heavy duty door clamps, bolt hinges and peep sight with cover.
- Durable, energy efficient multilayer interior lining consisting of amply rated insulating firebrick hot-face backed up with extra thick low heat loss ceramic insulation.
- Long life heating element coils made with high quality metallic alloy wire arranged in flared-slot holders on all sides and the door for uniform heat distribution.
- Temperature control is microprocessor programmable with SCR power regulation to precisely control heat-up rate and set point.
- Type K duplex thermocouple provided for operational control and over-temperature limit safety shut-down.
- Electrical components are UL/FM listed and include a main control panel safety circuit breaker. The entire system meets applicable NFPA, NEC and CE directives and is completely wired ready for operation after connection to required electrical service. An instruction manual is supplied.



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#### **Optional Features**

- Variable air flow rate fans to automatically program control pre-selected binder burnout and cooling rate gradients.
- Multiple zone SCR temperature control including control of individual heating elements.
- Custom sizes, temperature ratings, exhaust systems, HMI PC process controls.

UNIQ	UE/PERENY	PRO Series Kilns	(1270°C / 2350°F)	
Volume	Chamber Size	Overall Size	Electrical	Weight
Liters	<u>W x D x H</u>	<u>W x D x H</u>	Volts-Ph/Kw	Kg
28	305x305x305mm	711x686x737mm	240-1/5.3	80
85	432x432x432mm	890x864x1500mm	240-1/8.8	160
127	508x508x508mm	990x864x1753mm	240-1/13.2	270
227	610x610x610mm	1092x1041x1753mm	240-1/22.0	360
283	610x610x762mm	1092x1041x1753mm	240-1/26.4	405
340	610x610x915mm	1092x1041x1753mm	240-1/30.8	450
453	711x711x915mm	1092x1194x1753mm	240-1/39.6	590
566	915x711x915mm	1397x1194x1753mm	240-3/44.0	725
680	915x711x1067mm	1397x1194x1905mm	240-3/50.0	1000
1020	915x915x1220mm	1397x1397x1905mm	240-3/54.0	1100
	Volume <u>Liters</u> 28 85 127 227 283 340 453 566 680 1020	LitersW x D x H28305x305x305mm85432x432x432mm127508x508x508mm227610x610x610mm283610x610x762mm340610x610x915mm453711x711x915mm566915x711x915mm680915x711x1067mm1020915x915x1220mm	VolumeChamber SizeOverall SizeLiters $W \times D \times H$ $W \times D \times H$ 28305x305x305mm711x686x737mm85432x432x432mm890x864x1500mm127508x508x508mm990x864x1753mm227610x610x610mm1092x1041x1753mm283610x610x762mm1092x1041x1753mm340610x610x915mm1092x1041x1753mm453711x711x915mm1092x1194x1753mm566915x711x1067mm1397x1194x1905mm1020915x915x1220mm1397x1397x1905mm	VolumeChamber SizeOverall SizeElectricalLitersW x D x HW x D x HVolts-Ph/Kw28305x305x305mm711x686x737mm240-1/5.385432x432x432mm890x864x1500mm240-1/8.8127508x508x508mm990x864x1753mm240-1/13.2227610x610x610mm1092x1041x1753mm240-1/22.0283610x610x762mm1092x1041x1753mm240-1/26.4340610x610x915mm1092x1041x1753mm240-1/30.8453711x711x915mm1092x1194x1753mm240-1/39.6566915x711x915mm1397x1194x1753mm240-3/44.0680915x711x1067mm1397x1194x1905mm240-3/50.0

### **Specifications**

Specifications are approximate and subject to change without notice.



**High Quality, Rugged Construction** 



**High Function, Simple Operation** 



**Uniform Thermal Processing** 



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